



# PRODUCT RANGE

PREPARE · TREAT · MAINTAIN

# WOCA System

## PREPARE

Stain

Lye

Colour

## TREAT

Paint

Oil

Wax

Lacquer

Soap

## MAINTAIN

Soap

Oil/Care

## Flooring – Oil system – Prepare



|                         |                        |
|-------------------------|------------------------|
| L                       | 2.5 L                  |
| m <sup>2</sup> /L       | 8–10 m <sup>2</sup> /L |
| Water based             |                        |
| VOC                     | Free                   |
| Contains white pigments |                        |

### Softwood Lye

Softwood Lye is used for lye priming of unfinished or freshly sanded interior woodwork such as floors, stairs, furniture, and panels.

- Only suitable for softwood
- Prevents yellowing process of the surface
- Preserves the light colours of the wood
- Requires additional treatment with oil or soap



|                   |                        |
|-------------------|------------------------|
| L                 | 2.5 L                  |
| m <sup>2</sup> /L | 8–10 m <sup>2</sup> /L |
| Water based       |                        |
| VOC               | Free                   |
| White and grey    |                        |

### Wood Lye

Wood Lye is used for lye priming of unfinished or newly sanded interior woodwork i.e. floor, stairs, furniture and panels.

- Provides a lighter finish, reduces yellowing process of the wood
- Requires subsequent treatment with oil or soap
- Suitable for any type of wood



|                   |                        |
|-------------------|------------------------|
| L                 | 2.5 L                  |
| m <sup>2</sup> /L | 8–10 m <sup>2</sup> /L |
| Water based       |                        |
| VOC               | Free                   |
| —                 |                        |

### Antique Oak Lye

Antique Oak Lye has been especially developed to produce an ammonia smoked appearance to oak wood.

- Gives oak wood an ammonia smoked appearance
- Requires subsequent treatment with oil
- Only for oak wood
- Does not contain pigments



|                       |                        |
|-----------------------|------------------------|
| L                     | 2.5 L                  |
| m <sup>2</sup> /L     | 8–10 m <sup>2</sup> /L |
| Water based           |                        |
| VOC                   | Max. 100 g/L           |
| White, grey and black |                        |

### Pre-Colour Stain

Pre-Colour Stain is a water-based stain used for the priming of unfinished or newly sanded interior woodwork i.e. floors, stairs, furniture and panels.

- Provides new intensive colours
- Requires subsequent treatment with oil or lacquer
- Suitable for any type of wood



|                   |                        |
|-------------------|------------------------|
| L                 | 2.5 L                  |
| m <sup>2</sup> /L | 8–10 m <sup>2</sup> /L |
| Water based       |                        |
| VOC               | Free                   |
| White and grey    |                        |

### Driftwood Lye

Driftwood Lye is a unique product, which gives the wood a weather-beaten patina. The product is primarily for oak wood. By using this product, the wood will get a very nice 2-dimensional design.

- Gives oak a weather-beaten patina
- Requires subsequent treatment with oil or soap
- Only for oak wood



|                   |                        |
|-------------------|------------------------|
| L                 | 2.5 L                  |
| m <sup>2</sup> /L | 8–10 m <sup>2</sup> /L |
| Water based       |                        |
| VOC               | Max. 50 g/L            |
| 3 colours         |                        |

### Active Stain

Active Stain is water based and developed to produce grey special effect colours in oak wood and create a very unique colour. The product is none-corrosive.

- Gives oak a grey special effect appearance
- Requires subsequent treatment with oil or soap
- Only for oak wood

Flooring – Oil system – Treat



|  |               |
|--|---------------|
|  | 1 L – 2.5 L   |
|  | 20-25 m²/L    |
|  | Solvent based |
|  | Max. 85 g/L   |
|  | 9 colours*    |

\* Only natural, white and extra white in 1 L

Diamond Oil Active

Diamond Oil Active is an exclusive, single-component, low-odour, extremely hard-wearing floor oil. The unique hyper cross-linking technology will give your wooden floor a comfortable, non-slip surface that is extremely water repellent and easy to clean and maintain.

- Resistant to liquids such as water, coffee, tea and red wine
- Resistant to scratches and marks
- Gives the wood a beautiful, breathable surface



|  |                   |
|--|-------------------|
|  | 0.75 L – 2.5 L    |
|  | Approx. 20 m²/L   |
|  | Solvent based     |
|  | Max. 515 g/L      |
|  | Neutral and white |

Hardwax Oil Extreme

Hardwax Oil Extreme combines all the advantages of oil and wax into a single product, which ensures an extremely robust and resistant surface that is well-protected against spills and stains.

- Good resistance to water, coffee, tea and red wine
- Resistant to scratches and marks
- Gives the wood a natural appearance and breathable surface
- Easy to maintain using associated care products



|  |               |
|--|---------------|
|  | 1 L – 2.5 L   |
|  | 20–25 m²/L    |
|  | Solvent based |
|  | Max. 6 g/L    |
|  | 9 colours*    |

\* Only natural, white and extra white in 1 L

Diamond Oil

Diamond Oil is used for oil finishing of wooden floors with floor machine. Diamond Oil is ideal for basic finishing of any unfinished, new and newly sanded interior woodwork.

- Suitable for all types of wood floors
- Waterproof
- Extremely high solid content
- Extreme hard-wearing surface
- Fast drying



|  |                                       |
|--|---------------------------------------|
|  | 2.5 L                                 |
|  | Approx. 20 m²/L                       |
|  | Solvent based                         |
|  | Max. 500 g/L                          |
|  | Neutral and white, matt and silk matt |

Hardwax Oil Swift

Hardwax Oil Swift is a quick drying, low-odour roll-on product for the oil treatment of wooden floors. It is incredibly easy to apply, since it does not need to be rubbed into the wood.

- Resistant to liquids such as water, coffee, tea and red wine
- Resistant to scratches and marks
- Gives the wood a natural appearance and breathable surface

DIAMOND OIL ACTIVE/DIAMOND OIL



Flooring – Oil system – Treat



|  |              |
|--|--------------|
|  | 1 L – 2.5 L  |
|  | 8–10 m²/L    |
|  | –            |
|  | Max. 430 g/L |
|  | 11 colours   |

Master Colour Oil

Master Floor Oil may be used on all unfinished, freshly sanded and newly laid wood floors in all wood species. To be used on untreated and lye primed woodwork such as interior floors, stairs, panels and furniture.

- Suitable for all types of wood
- Suitable for large areas
- Also suitable for manual application
- Colours and protects in one application



|  |            |
|--|------------|
|  | 1 L        |
|  | –          |
|  | –          |
|  | Max. 5 g/L |
|  | –          |

Solvent

Solvent is a mild thinner ideal for cleaning of tools and thinning down of oil.

- Mild thinner for oil dilution
- Non aromatic
- Ideal for cleaning tools



MASTER COLOUR OIL





# Flooring – Oil system – Maintain



|  |  |
|--|--|
|  | 1 L – 2.5 L  |
|  | 30–40 m²/L   |
|  | —  |
|  | Max. 630 g/L   |
|  | Natural, white, extra white*, brown*, grey* and black* |

*\* Only in 1 L*

## Maintenance Oil

Maintenance Oil may be used for the maintenance of all oiled wood surfaces and is especially suitable for the regular maintenance of oiled wood floors.

- For the maintenance of oiled wood floors
- Simple application both manually or by machine



|  |                    |
|--|--------------------|
|  | 2.5 L              |
|  | Approx. 40–50 m²/L |
|  | Solvent based      |
|  | Max. 100 g/L       |
|  | Neutral and white  |

## Maintenance Oil Diamond Active

Maintenance Oil Diamond Active is an exclusive, low-odour, extremely tough maintenance oil, made from the highest quality raw materials. It refreshes the natural, warm glow of the wood and increases resistance to stains and waste.

- Resistant to liquids such as water, coffee, tea and red wine
- Resistant to scratches and marks
- Gives the wood a beautiful, breathable surface
- IBR-certified



|  |                          |
|--|--------------------------|
|  | 1 L – 2.5 L – 5 L        |
|  | 320–400 m²/L             |
|  | Water based              |
|  | Free                     |
|  | Natural, white and grey* |

*\* Only in 1 L and 2.5 L*

## Natural Soap

Natural Soap is ideal for cleaning and maintenance of oiled, waxed and Natural Soaped surfaces. The Natural Soap is especially ideal for floors, furniture, table tops and panels.

- Nourishing effect
- For the basic treatment of softwood floors



|  |                   |
|--|-------------------|
|  | 1 L               |
|  | 30–40 m²/L        |
|  | Water based       |
|  | Free              |
|  | Natural and white |

## Oil Care

Oil Care may be used for the maintenance of all oxidative oiled wood surfaces and is especially suitable for the regular maintenance of oiled wood floors.

- Simple application both manually or by machine
- Fast drying
- Eco-friendly indoor environments



|  |                      |
|--|----------------------|
|  | 250 ml – 1 L – 2.5 L |
|  | 150–200 m²/L         |
|  | Water based          |
|  | Free                 |
|  | Natural and white    |

## Oil Refreshing Soap

Oil Refreshing Soap combines efficient cleaning with re-oiling as addition oil is penetrating into the wood of the floor forming a mat protective layer in the surface.

- Ensures maximum dirt and waterresistance from day one
- Enhances the natural colour of the wood
- Cleans and maintains the floor gently
- Leaves a mat protecting oil film on the wood surface



|  |                   |
|--|-------------------|
|  | 750 ml spray      |
|  | —                 |
|  | Water based       |
|  | Free              |
|  | Natural and white |

## Natural Soap

Natural Soap is ideal for cleaning and maintenance of oiled, waxed and natural soaped surfaces.

- Ready mixed
- Re-greasing effect
- Suitable for toys
- Nourishing properties

# Flooring – Oil system – Maintain



|  |              |
|--|--------------|
|  | 5 L          |
|  | 320–400 m²/L |
|  | Water based  |
|  | Free         |
|  | Natural      |

## Master Soap

Master Soap may be used for the cleaning of wood, regardless of wood species and surface treatment as well as for tiles, vinyl and stone surfaces etc.

- For the cleaning and maintenance of all wood floors
- Particularly suitable for larger floors with frequent cleaning
- May be applied both manually and by machine



|  |              |
|--|--------------|
|  | 1 L – 2.5 L  |
|  | 200–300 m²/L |
|  | Water based  |
|  | Free         |
|  | —            |

## Intensive Wood Cleaner

Intensive Wood Cleaner may be used for cleaning of wooden surfaces. Furthermore, it is well suited for cleaning of unfinished wall- and ceiling panels, furniture etc.

- For unfinished, oiled, waxed, lacquered and soap-treated wood surfaces indoor
- Prepares surfaces for additional treatment
- Basic cleaning and grease removal
- High efficiency



|  |                   |
|--|-------------------|
|  | 3 x 1 L           |
|  | —                 |
|  | —                 |
|  | —                 |
|  | Natural and white |

## Maintenance Box – for oiled floors

The box contains:

- 1 L Maintenance Oil
- 1 L Wood Cleaner
- 1 L Natural Soap
- 1 pad
- 1 cloth
- 1 spray



|  |              |
|--|--------------|
|  | 250 ml spray |
|  | —            |
|  | Water based  |
|  | Free         |
|  | —            |

## Tannin Spot Remover

Tannin Spot Remover effectively removes black spots caused by acid/ water reaction. May be used on unfinished, soaped, oiled or waxed interior surfaces.

- Ready mixed
- Simple application
- For small areas
- Requires additional treatment



|  |                  |
|--|------------------|
|  | 250 ml spray can |
|  | —                |
|  | Water based      |
|  | Free             |
|  | —                |


## Wood Stain Remover






Spot Remover effectively dissolves grease, blood, coffee, tea etc. May be used on unfinished, soaped, oiled or waxed interior surfaces.

- Removes spots from wood surfaces, e.g. coffee and red wine
- Sprayable



# Flooring – Lacquer system – Treat









|   |                   |
|---|-------------------|
|  | 5 L               |
|  | 6–12 m²/L         |
|  | Water based       |
|  | Max. 100 g/L      |
|  | Natural and white |

## Base Primer

Base Primer is a special water based acrylic wood primer that dries quickly and sands well.

- Water based primer
- Fast drying
- Easy to sand
- Prevents sidebondings









|   |                           |
|---|---------------------------|
|  | 5 L                       |
|  | 8–10 m²/L per application |
|  | Water based               |
|  | Max. 100 g/L              |
|  | Matt and silky matt       |

## Excellent Lacquer

Excellent floor lacquer is a low-odour, quick-drying, water based lacquer. Excellent floor lacquer can be used on both new/untreated and previously lacquered wood indoors, such as wood and parquet floors, panelling, doors, staircases, natural cork, etc.

- Fast drying, 2–3 hours at 20°C
- Suitable for classical domestic areas









|   |                           |
|---|---------------------------|
|    | 5 L                       |
|    | 8–10 m²/L per application |
|   | Water based               |
|  | Max. 100 g/L              |
|  | Matt and silky matt       |

## Superior Lacquer

Superior floor lacquer is a low-odour water-based product which is particularly hardwearing for higher traffic. Superior floor lacquer can be used on both untreated and previously Lacquered wood surfaces indoors, such as wood and parquet floors, panelling, doors, staircases, natural cork, etc.

- Fast drying, 2–3 hours at 20°C
- Suitable for domestic areas with high wear









|   |                           |
|---|---------------------------|
|    | 5 L                       |
|    | 8–10 m²/L per application |
|   | Water based               |
|  | Max. 50 g/L               |
|  | Matt and silky matt       |

## Advanced 2K Lacquer

Advanced 2K is a water-based, 2-component floor lacquer that can be used on any wood surface, including oak.


- Fast drying, 4 hours at 20°C
- Suitable for contract areas with high wear
- Highly efficient consumption
- 'Black heel mark resistant'








|   |             |
|---|-------------|
|  | 50 ml       |
|  | —           |
|  | Water based |
|  | —           |
|  | —           |

## 2K Hardener

- Hardener for WOCA Advanced 2K Lacquer
- Free from isocyanate




|   |              |
|---|--------------|
|  | 2.5 L        |
|  | 6–10 m²/L    |
|  | Water based  |
|  | Max. 105 g/L |
|  | White        |






## Wood Floor Paint

Wood Floor Paint is a unique product providing a rich built up surface. The product is suitable for all types of woodwork such as floors as well as staircases.

- Full colour
- VOC approved
- Two coats only
- Hard wearing
- Easy aftercare

# Flooring – Lacquer system – Maintain









|   |             |
|---|-------------|
|  | 1 L         |
|  | 400 m²/L    |
|  | Water based |
|  | Free        |
|  | —           |

## Vinyl and Lacquer Soap

Vinyl and Lacquer Soap is suitable for the cleaning of all vinyl/LVT, laminated, lacquered or painted surfaces. Vinyl and Lacquer Soap does not build up soap film, and therefore it is very suitable for surfaces requiring frequent cleaning.

- To be applied manually or by machine
- Non film building
- Easy to apply
- Fast drying









|   |             |
|---|-------------|
|  | 1 L         |
|  | 60 m²/L     |
|  | Water based |
|  | Max. 45 g/L |
|  | —           |

## Vinyl and Lacquer Care

Suitable for vinyl/LVT, laminated and lacquered surfaces. Vinyl and Lacquer Care strengthens the surface as it protects against wear and tear and scratches and in that way, it prolongs the life of the lacquered surface.

- Comprehensive care for all lacquered surfaces
- Easy to apply
- Fast drying
- Additional protection of the surface
- Revitalizes the existing finish



|   |             |
|---|-------------|
|    | 3 x 1 L     |
|    | —           |
|   | Water based |
|  | —           |
|  | —           |

## Maintenance Box – vinyl and lacquered floors

The box contains:

- 1 L Vinyl and Lacquer Care
- 1 L Wood Cleaner
- 1 L Vinyl and Lacquer Soap
- Two cloths



# Indoor – Oil system – Treat

|   |  |
|---|--|
|  |  0.75 L – 2.5 L                   |
|   |  8–12m²/L                         |
|   |  Water based                      |
|   |  Max. 60 g/L                      |
|   |  White, extra white and full mat* |
| * Only in 2.5 L   |  |

|   |   |
|---|---|
|  |  0.75 L            |
|   |  12–15 m²/L        |
|   |  —                 |
|   |  Max. 260 g/L      |
|   |  Natural and white |

## Panel White (Panel White Paint)







Panel White is a water-based product for the lightening up of yellowed wood, e.g. ceilings and wall panels. Panel White is used indoors for untreated and lacquered softwood.

- Preserves the natural structure of the wood
- Delays discolourating of resin and protects against 'popping' of the knots

## Worktop Oil

Worktop Oil is designed for untreated or previously oiled/sanded wood surfaces. The oil makes the surface highly water and dirt repellent.

- Provides a dirt- and water resistant surface
- Suitable for both light and dark types of wood
- Enhances the colour of the wood
- Components are FDA approved

|  |  |
|--|--|
|  |  250 ml can     |
|  |  8-10 m²/250 ml |
|  |  —             |
|  |  Free         |
|  |  Natural      |

## Bees' Wax Balm

Bees' Wax Balm is for the treat and maintenance of untreated, stained or lye treated wood surfaces indoors (especially for furniture and toys).

- For the wax treatment of smaller wood surfaces
- Creates a smooth finish on interior woodwork
- Water- and dirt resistant
- Enhances the natural structure of the wood

# Indoor – Oil system – Maintain

|   |  |
|---|--|
|  |  1 L – 2.5 L  |
|   |  200–300 m²/L |
|   |  Water based  |
|   |  Free         |
|   |  —            |

|   |  |
|---|--|
|  |  750 ml spray |
|   |  —            |
|   |  Water based  |
|   |  Free         |
|   |  —            |

## Intensive Wood Cleaner







Wood Cleaner may be used for cleaning of wooden surfaces. Furthermore, it is well suited for cleaning of unfinished wall- and ceiling panels, furniture etc.

- For unfinished, oiled, waxed, lacquered and soap treated wood surfaces indoor
- Prepares surfaces for additional treatment
- Basic cleaning and grease removal
- High efficiency

## Intensive Wood Cleaner

Wood Cleaner is a unique ready-to-use spray for the all-round cleaning of all interior wood work such as furniture, staircases, doors, panels and worktops.

- Ready mixed, easy to use
- For untreated, oiled, lacquered or soaped indoor wood surfaces
- Basic cleaning and grease removing

|  |   |
|--|---|
|  |  750 ml spray        |
|  |  —                   |
|  |  Water based        |
|  |  Free              |
|  |  Natural and white |

## Natural Soap


Natural Soap is ideal for cleaning and maintenance of oiled, waxed and natural soaped surfaces.






- Ready mixed, easy to use
- For the cleaning and maintenance of all wood surfaces
- Suitable for toys
- Replenishes grease
- Re-greasing effect





# Outdoor – Oil system – Prepare




|   |             |
|---|-------------|
|  | 2.5 L       |
|  | 8–10 m²/L   |
|  | Water based |
|  | —           |
|  | Colourless  |






## Exterior Wood Primer

Exterior Wood Primer is a water based product for priming outdoor wood like e.g. facades, windows, fences etc. it improves adhesion and durability. The product is used primarily for pine, larch, spruce, oak and old pressure treated wood [except red cedar].

- Special primer for very absorbing wood
- Fast drying
- Penetrates and protects
- Requires aftertreatment with Exterior Wood Oil











|   |             |
|---|-------------|
|    | 1 L – 2.5 L |
|    | 6–10 m²/L   |
|   | Water based |
|  | Free        |
|  | —           |

## Exterior Cleaner

Exterior Cleaner is for the cleaning of wood decking, garden furniture, cladding/sidings, fences, doors, carports etc. The product removes green growth and dirt.

- Removes moss and algae growth, prevents resettlement
- Suitable for decking, garden furniture, claddings and sidings
- Manual or mechanical cleaning
- Not harmful to vegetation



|   |                                |
|---|--------------------------------|
|    | 0.75 L – 2.5 L – 5 L           |
|    | Appox. 8–10 m²/L               |
|   | Water based                    |
|  | Free                           |
|  | Transparent, slight white tint |

## Exterior Deep Cleaner

Exterior Deep Cleaner is an intensive cleaning product, which rejuvenates patinated outdoor wood. It is a ready-mixed, thick-flowing product, which means that the cleaner is easy to apply, even to vertical surfaces.

- Deep cleaning
- Non-drip
- Removes dirt, coatings and grey patina



# Outdoor – Oil system – Maintain








|   |                |
|---|----------------|
|  | 0.75 L – 2.5 L |
|  | 8–12 m²/L      |
|  | Water based    |
|  | Max. 50 g/L    |
|  | 11 colours     |

## Exterior Wood Oil

Exterior Wood Oil to be used outdoor for basic treatment and maintenance of new and previously oiled wood surfaces such as decks, garden furniture, cladding etc.

- Provides a hard-wearing surface
- Contains UV protection
- Delays emergence of mould and fungus
- Fast drying
- May be used on all wood species


New product






|   |             |
|---|-------------|
|  | 1 L – 2.5 L |
|  | 20–30 m²/L  |
|  | Water based |
|  | Max. 30 g/L |
|  | —           |

## Exterior Wood Shield

If left untreated, outdoor wood takes on a beautiful grey patina. You can now maintain this look, while at the same time giving the wood long-lasting protection and extend its lifetime. Exterior Wood Shield is ideal for the treatment of untreated outdoor wooden surfaces, such as wooden garden furniture and patios.

- Increases the resistance of wood to wind and weather
- Can also be used in other absorbent outdoor surfaces such as tiles, concrete and stone









|   |              |
|---|--------------|
|    | 750 ml spray |
|    | —            |
|   | Water based  |
|  | Free         |
|  | —            |

## Exterior Polyrathan Cleaner

Exterior Polyrathan Cleaner is a product especially developed for cleaning exterior garden furniture made of polyrathan, wood, steel, PVC etc.

- Ready mixed – easy to use
- Also suitable for universal cleaning of other exterior items such as window frames, claddings etc.
- Ecologically friendly product
- Combine with Exterior Polyrathan Protector [use Cleaner first]



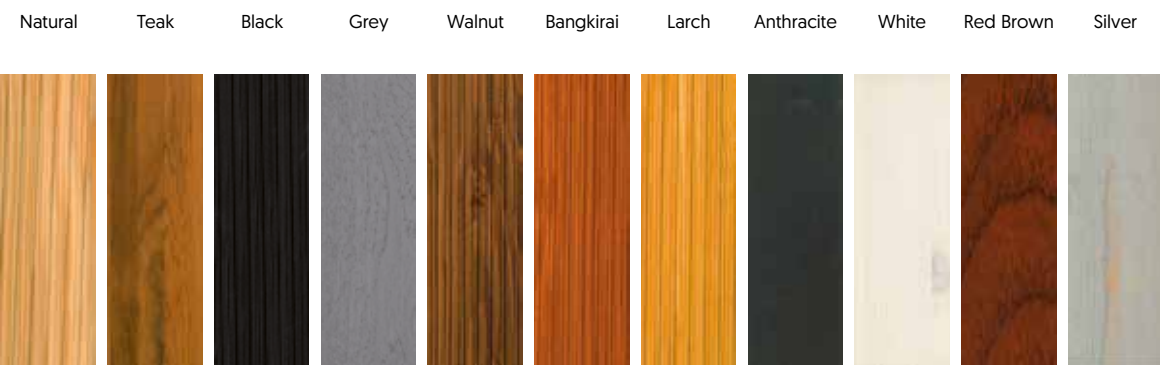
|   |              |
|---|--------------|
|    | 750 ml Spray |
|    | —            |
|   | Water based  |
|  | Free         |
|  | —            |

## Exterior Polyrathan Protector

Exterior Polyrathan Protector is a product developed for rejuvenating and protecting exterior garden furniture made of polyrathan, wood, steel, plastic etc.

- Suitable for universal maintenance of other exterior items such as window frames, claddings etc.
- Ready mixed – easy to use
- Provides a unique water resistant surface
- An ecologically friendly product
- Combine with Exterior Polyrathan Cleaner [use Cleaner first]

## EXTERIOR WOOD OIL





# Ecological products for more than 40 years



### EN 71-3

The migration of metals (As, Hg, Se, Cr, Sb, Cd, Pb, Ba) of the sample was tested according EN 71 Part 3 1995.

There was no evidence for migration of the named metals above the limit of detection (10-50 ppm).

All products for the interiors are correspondingly suitable for toys.



### IBR

WOCA Denmark's products are tested in neutral laboratories, e.g. by the Institute of Biological Building Materials in Rosenheim and are approved and certified. The impact on the health of people and environment of the methods of production and the products that are used for building, furnishing and living is examined.



### VOC

The VOC Directive, devised by the European Parliament and the Council of Europe, defines the directive limiting emissions for certain pollution causing volatile organic compounds, called VOCs. All WOCA Denmark products meet the VOC Directives for 2007 and 2010.



### DIBt regulation

Our industrial products are all registered by DiBt for manufactures selling to the German market.



### Danish Indoor Climate Labelling

Danish Indoor Climate Labelling is a voluntary labelling scheme for products and materials which are able to document degassing. Indoor climate labelled materials are a natural component of sustainable construction, where good indoor air quality contributes to social sustainability.



### A+

Since September 2013, all floor coating products marketed and sold in France are obliged to be labelled with a VOC classification ranging from grade A+ (very low emissions) to grade C (high emissions).

The aim is to improve indoor air quality in both private and commercial buildings. This regulation enables consumers to select environmentally friendly products as well, as the grade A+ guarantees an emission of volatile substances below the limit value after 28 days – a limit value identical with the one prescribed by the Center of Competence in Civil Engineering (DIBt).



### The Nordic Swan

The Nordic Swan is the official Nordic environmental label. The Nordic Swan was formed by the Nordic Council of Ministers in 1989. Denmark joined in 1997. The Nordic Swan aims to minimise the cumulative environmental stress caused by consumerism. Accordingly, these environmental labels consider the entire journey of the product and the resulting environmental problems, so as to benefit people, the environment and protect the world's resources. In cleaning products, this means that numerous chemicals are banned. Packaging and design are also subject to requirements. Consumers must be provided with information about correct dosage, and effectiveness must be documented.



### Anti Slip Test DIN 51130

WOCA Diamond Oil, WOCA Hardwax Oil and WOCA Neutral Oil have been tested on solid wood, and achieved a R10 classification according to DIN 51130. For more information, please contact WOCA Denmark A/S.



### Fire rating EN ISO 9239-1

WOCA Diamond Oil and WOCA Hardwax Oil have been tested on solid wood, and achieved a Cfl fire rating according to EN ISO 9239-1. For more information, please contact WOCA Denmark A/S.



QUALITY SYSTEM AND ENVIRONMENTAL MANAGEMENT SYSTEM

DS/EN ISO 9001  
DS/EN ISO 14001

### DS/EN ISO 9001 and DS/EN ISO 14001

WOCA Denmark is certified according to the following standards: ISO 9001: 2000 – the international standard for quality control; and ISO 14001:2004 – the international standard for environmental management.

The quality and environmental management systems ensure, that sales, supply, product development and production are conducted according to defined procedures and instructions known by all

members of staff. ISO 9001 ensures that the defined quality of procedures and products is guaranteed – and therefore the products feature uniform quality.

ISO 14001 takes into account all aspects concerning the environment. This applies to choosing raw materials, the internal environment, but also the handling of waste.

Furthermore, new targets for the improvement of quality and environment are set permanently.



Distributor:

