

STAUF

— seit 1828 —



STAUF V 2000 AF

Dilution-and cleaning agent for neoprene systems

GISCODE
S I

Technical Datasheet

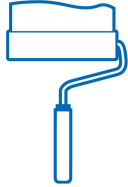
Product number	✓ 112930
Special features	✓ high dissolving capability
Application range	✓ thinner and cleaner for neoprene systems ✓ Mixing of primer of neoprene adhesives
Product properties	✓ high dissolving power ✓ highly inflammable ✓ solvent based
Color	✓ colorless
Room climate at work site	✓ minimum 15 °C, maximum 75% rel. humidity, preferably max. 65%
Transport hazard category	✓ 3
Transport hazard code	✓ F1
Shelf-life	✓ 12 months
Giscode	✓ S1
Available packaging	✓ 4 kg metal can, 5 ltr metal can
Transport UN-number	✓ 1993

EXAMINATION OF SUB FLOOR



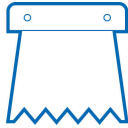
Prior to processing, the sub floor must be checked according to the standard DIN 18356, DIN 18365, DIN 18367 or corresponding national standards. The sub floor shall be resistant to pressure and tension, free of cracks, must have sufficient surface strength, be permanently dry, level, clean and free of anti-adherents, sinter layers etc. In addition, porosity and grip of surface need to be checked. Also check moisture content and absorptive capacity of cement (flow) and calciumsulfate (flow) floors as well as room temperature, air humidity and sub floor temperature.

SUB FLOOR PREPARATION



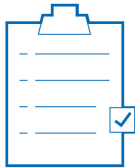
It must be ensured that the sub floor is ready for installation by performing proper sub floor preparation, floors must be clean, have sufficient surface strength, must be level, permanently dry and free of cracks. A mechanical pretreatment of the subfloor (sweeping, vacuuming, mechanical brushing, sanding, milling, shot blasting) must be performed depending on type and condition of sub floor. Cracks and joints, except expansion joints and other construction joints, shall be solidly closed with STAUF casting resin and floor brackets. Cavities and indentations can be filled with a non self-levelling STAUF levelling compound.

PROCESSING



Apply ready-to-use or mixed primer once with a lambskin roller during processing time, avoid puddles. Priming with 1 volume shares IBOLA V 2000 AF and 1 volume share IBOLA polychloroprene adhesive (100 g adhesive 100 g V 2000 AF). To accelerate the drying process, ensure adequate ventilation. Primer soaks into porous, absorbent sub floors and forms a closed film on dense, non-absorbent sub floors.

OTHER INFORMATION



The TGRS 610 demands that installation adhesives containing solvents shall be substituted by products with lower health risks. Dispersion adhesives meet this criterion. In addition, the guideline recommends using products low in emission.

LIMITATION OF LIABILITY



The foregoing representations are based on the results of our most current product and material testing and are of a non-obligatory advisory nature only since we have no control over the actual quality of workmanship, materials used and worksite conditions. As such, they do not constitute an express or implied warranty of any kind. The same applies to our commercial and technical consultation services which are provided free-of-charge and without obligation. Therefore, we strongly recommend that prior on-site testing be conducted to observe and study the suitability of the product for the intended purpose. With the release of this technical information, all prior technical information (technical data sheets, installation recommendations and other information regarding similar purposes) becomes invalid.

STAUF KLEBSTOFFWERK GMBH . Oberhausener Str. 1 . 57234 Wilnsdorf . Germany
Fon: +49 (0) 2739 301-0 . Fax: +49 (0) 2739 301-200 . Email: info@stauf.de