



STAUF EXTRA AF

Polychloroprene solvent-based contact adhesive



Technical Datasheet

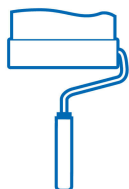
Product number	✓ 122300
Special features	✓ excellent green tack ✓ very well spreadable
Suitable sub floors	✓ concrete walls ✓ calcium sulphate (flow) floors ✓ wooden planks, solid wood fibre boards ✓ STAUF levelling compounds ✓ magnesite and plaster floors ✓ chipboards V100 (E1), OSB boards ✓ stone, ceramic, terrazzo, tiles ✓ steps ✓ unlaminated gypsum fibre boards ✓ cement floors
Application range	✓ suitable for installation of PVC, rubber, foam, baseboards, stair ledges. floor coverings must be solvent-resistant
Suitable levelling compounds	✓ STAUF SPP 95 ✓ STAUF AS ✓ STAUF GS ✓ STAUF GS-Stand ✓ STAUF FZ ✓ STAUF OS ✓ STAUF RM
Product properties	✓ high dimensional accuracy ✓ very long contact tack
Suitable substrates	✓ stair ledges ✓ baseboards (wood, PVC) ✓ PVC, rubber and polymer foam ✓ wood, cement, metal
Suitable cleaner	✓ STAUF Solvent cleaner ✓ STAUF Cleaning agent

Color	✓ beige
Required quantities per m ²	✓ 300g with STAUF notched trowel no. 9
Open time	✓ approx. 90 minutes at 20 °C
Flash time	✓ 10 - 15 minutes
Accessibility	✓ immediately
Additional instructions 1	✓ On account of the large variety of materials and combinations, tests shall be performed on site for each individual bonding situation
Room climate at work site	✓ minimum 15 °C, maximum 75% rel. humidity, preferably max. 65%
Transport requirements	✓ frost-free
Transport hazard code	✓ F1
Storage requirements	✓ not below 10 °C
Transport hazard category	✓ TRBF 20: hazard category A1
Shelf-life	✓ 12 months
Giscode	✓ S1
Available packaging	✓ 4,3 kg metal canister, 860 g metal can



EXAMINATION OF SUB FLOOR

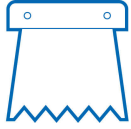
Sub floor must be solid, permanently dry, level, clean and free of anti-adherents. Check room temperature, ambient humidity and temperature of sub floor.



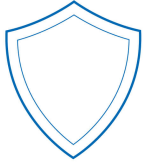
SUB FLOOR PREPARATION

Clean sub floor by sweeping or vacuuming, sand if necessary, remove anti-adherents and all residues not firmly attached to sub floor. Prime highly absorbent sub floors with the appropriate STAUF primer or diluted adhesive.

PROCESSING



Apply the adhesive in a thin layer to sub floor and flooring material using a brush (no plastic bristles, since they are affected by the solvent) or the appropriate notched trowel and let flash until adhesive has formed a dry film. Install the flooring material and press or roll down firmly. The higher the pressure, the better the bonding. In case flooring material is installed too early or too much adhesive has been applied, solvent inclusions may occur (adhesive pooling) and bubbles may form.



LIMITATION OF LIABILITY

The foregoing representations are based on the results of our most current product and material testing and are of a non-obligatory advisory nature only since we have no control over the actual quality of workmanship, materials used and worksite conditions. As such, they do not constitute an express or implied warranty of any kind. The same applies to our commercial and technical consultation services which are provided free-of-charge and without obligation. Therefore, we strongly recommend that prior on-site testing be conducted to observe and study the suitability of the product for the intended purpose. With the release of this technical information, all prior technical information (technical data sheets, installation recommendations and other information regarding similar purposes) becomes invalid.

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